



※ Grade1 (第1種) は製造いたしておりません。

※ 呼び径14mm以下のアンカーチェーンは製造いたしておりません。

呼び径 mm	リンクの 種類	径 (Diameter)			外長 (Length)			外幅 (Width)			リンク数		第2種 (Grade2)		第3種 (Grade3)		チェーン 1mの質量 (最小) kg
		mm			mm			mm			参考値		切断試験荷重	耐力試験荷重	切断試験荷重	耐力試験荷重	
		最小	標準	最大	最小	標準	最大	最小	標準	最大	27.5m	25m	KN		KN		
16	C	15.0	16.0	17.5	93.6	96.0	98.4	56.2	57.6	59.0	423	385	150	107	216	150	5.61
	EL	16.6	17.6	19.1	101.4	104.0	106.6	62.4	64.0	65.6	2	2					
	E	18.2	19.2	20.7	105.3	108.0	113.4	62.4	64.0	65.6	2	2					
19	C	18.0	19.0	20.5	111.2	114.0	116.9	66.7	68.4	70.1	357	323	211	150	301	211	7.91
	EL	19.9	20.9	22.4	120.4	123.5	126.6	74.1	76.0	77.9	2	2					
	E	21.8	22.8	24.3	125.0	128.3	134.7	74.1	76.0	77.9	2	2					
20.5	C	19.5	20.5	22.0	119.9	123.0	126.1	72.0	73.8	75.6	331	301	244	175	349	244	9.20
	EL	21.6	22.6	24.1	129.9	133.3	136.6	80.0	82.0	84.1	2	2					
	E	23.6	24.6	26.1	134.9	138.4	145.3	80.0	82.0	84.1	2	2					
22	C	21.0	22.0	23.5	128.7	132.0	135.3	77.2	79.2	81.2	307	279	280	200	401	280	10.60
	EL	23.2	24.2	25.7	139.4	143.0	146.6	85.8	88.0	90.2	2	2					
	E	25.4	26.4	27.9	144.8	148.5	155.9	85.8	88.0	90.2	2	2					
24	C	23.0	24.0	25.5	140.4	144.0	147.6	84.2	86.4	88.6	281	255	332	237	476	332	12.61
	EL	25.4	26.4	27.9	152.1	156.0	159.9	93.6	96.0	98.4	2	2					
	E	27.8	28.8	30.3	158.0	162.0	170.1	93.6	96.0	98.4	2	2					
25	C	24.0	25.0	26.5	146.3	150.0	153.8	87.8	90.0	92.3	269	245	360	258	515	360	13.69
	EL	26.5	27.5	29.0	158.4	162.5	166.6	97.5	100.0	102.5	2	2					
	E	29.0	30.0	31.5	164.5	168.8	177.2	97.5	100.0	102.5	2	2					
26	C	25.0	26.0	27.5	152.1	156.0	159.9	91.3	93.6	95.9	259	235	389	278	556	389	14.80
	EL	27.6	28.6	30.1	164.8	169.0	173.2	101.4	104.0	106.6	2	2					
	E	30.2	31.2	32.7	171.1	175.5	184.3	101.4	104.0	106.6	2	2					
28	C	27.0	28.0	29.5	163.8	168.0	172.2	98.3	100.8	103.3	241	219	449	321	642	449	17.17
	EL	29.8	30.8	32.3	177.5	182.0	186.6	109.2	112.0	114.8	2	2					
	E	32.6	33.6	35.1	184.3	189.0	198.5	109.2	112.0	114.8	2	2					
30	C	29.0	30.0	31.5	175.5	180.0	184.5	105.3	108.0	110.7	225	203	514	368	735	514	19.71
	EL	32.0	33.0	34.5	190.1	195.0	199.9	117.0	120.0	123.0	2	2					
	E	35.0	36.0	37.5	197.4	202.5	212.6	117.0	120.0	123.0	2	2					
32	C	31.0	32.0	33.6	187.2	192.0	196.8	112.3	115.2	118.1	209	191	583	417	833	583	22.43
	EL	34.2	35.2	37.0	202.8	208.0	213.2	124.8	128.0	131.2	2	2					
	E	37.4	38.4	40.3	210.6	216.0	226.8	124.8	128.0	131.2	2	2					
34	C	33.0	34.0	35.7	198.9	204.0	209.1	119.3	122.4	125.5	197	179	655	468	937	655	25.32
	EL	36.4	37.4	39.3	215.5	221.0	226.5	132.6	136.0	139.4	2	2					
	E	38.8	40.8	42.8	223.8	229.5	241.0	132.6	136.0	139.4	2	2					
36	C	35.0	36.0	37.8	210.6	216.0	221.4	126.4	129.6	132.8	185	169	732	523	1050	732	28.38
	EL	38.6	39.6	41.6	228.2	234.0	239.9	140.4	144.0	147.6	2	2					
	E	41.2	43.2	45.4	236.9	243.0	255.2	140.4	144.0	147.6	2	2					
38	C	37.0	38.0	39.9	222.3	228.0	233.7	133.4	136.8	140.2	175	159	812	581	1160	812	31.62
	EL	39.8	41.8	43.9	240.8	247.0	253.2	148.2	152.0	155.8	2	2					
	E	43.6	45.6	47.9	250.1	256.5	269.3	148.2	152.0	155.8	2	2					
40	C	39.0	40.0	42.0	234.0	240.0	246.0	140.4	144.0	147.6	167	151	896	640	1280	896	35.04
	EL	42.0	44.0	46.2	253.5	260.0	266.5	156.0	160.0	164.0	2	2					
	E	46.0	48.0	50.4	263.3	270.0	283.5	156.0	160.0	164.0	2	2					
42	C	40.0	42.0	44.1	245.7	252.0	258.3	147.4	151.2	155.0	159	143	981	703	1400	981	38.63
	EL	44.2	46.2	48.5	266.2	273.0	279.8	163.8	168.0	172.2	2	2					
	E	48.4	50.4	52.9	276.4	283.5	297.7	163.8	168.0	172.2	2	2					
44	C	42.0	44.0	46.2	257.4	264.0	270.6	154.4	158.4	162.4	151	137	1080	769	1540	1080	42.40
	EL	46.4	48.4	50.8	278.9	286.0	293.2	171.6	176.0	180.4	2	2					
	E	50.8	52.8	55.4	289.6	297.0	311.9	171.6	176.0	180.4	2	2					

46	C	44.0	46.0	48.3	269.1	276.0	282.9	161.5	165.6	169.7	143	131	1170	837	1680	1170	46.34
	EL	48.6	50.6	53.1	291.5	299.0	306.5	179.4	184.0	188.6	2	2					
	E	53.2	55.2	58.0	302.7	310.5	326.0	179.4	184.0	188.6	2	2					
48	C	46.0	48.0	50.4	280.8	288.0	295.2	168.5	172.8	177.1	137	125	1270	908	1810	1270	50.46
	EL	50.8	52.8	55.4	304.2	312.0	319.8	187.2	192.0	196.8	2	2					
	E	55.6	57.6	60.5	315.9	324.0	340.2	187.2	192.0	196.8	2	2					
50	C	48.0	50.0	52.5	292.5	300.0	307.5	175.5	180.0	184.5	131	119	1370	981	1960	1370	54.75
	EL	53.0	55.0	57.8	316.9	325.0	333.1	195.0	200.0	205.0	2	2					
	E	58.0	60.0	63.0	329.1	337.5	354.4	195.0	200.0	205.0	2	2					
52	C	50.0	52.0	54.6	304.2	312.0	319.8	182.5	187.2	191.9	127	115	1480	1060	2110	1480	59.22
	EL	55.2	57.2	60.1	329.6	338.0	346.5	202.8	208.0	213.2	2	2					
	E	60.4	62.4	65.5	342.2	351.0	368.6	202.8	208.0	213.2	2	2					
54	C	52.0	54.0	56.7	315.9	324.0	332.1	189.5	194.4	199.3	121	111	1590	1140	2270	1590	63.86
	EL	57.4	59.4	62.4	342.2	351.0	359.8	210.6	216.0	221.4	2	2					
	E	62.8	64.8	68.0	355.4	364.5	382.7	210.6	216.0	221.4	2	2					
56	C	54.0	56.0	58.8	327.6	336.0	344.4	196.6	201.6	206.6	117	107	1710	1220	2430	1710	68.68
	EL	59.6	61.6	64.7	354.9	364.0	373.1	218.4	224.0	229.6	2	2					
	E	65.2	67.2	70.6	368.6	378.0	396.9	218.4	224.0	229.6	2	2					
58	C	56.0	58.0	60.9	339.3	348.0	356.7	203.6	208.8	214.0	113	103	1810	1290	2600	1810	73.67
	EL	61.8	63.8	67.0	367.6	377.0	386.4	226.2	232.0	237.8	2	2					
	E	67.6	69.6	73.1	381.7	391.5	411.1	226.2	232.0	237.8	2	2					
60	C	58.0	60.0	63.0	351.0	360.0	369.0	210.6	216.0	221.4	109	99	1940	1380	2770	1940	78.84
	EL	64.0	66.0	69.3	380.3	390.0	399.8	234.0	240.0	246.0	2	2					
	E	70.0	72.0	75.6	394.9	405.0	425.3	234.0	240.0	246.0	2	2					
62	C	60.0	62.0	65.1	362.7	372.0	381.3	217.6	223.2	228.8	105	97	2060	1470	2940	2060	84.18
	EL	66.2	68.2	71.6	392.9	403.0	413.1	241.8	248.0	254.2	2	2					
	E	72.4	74.4	78.1	408.0	418.5	439.4	241.8	248.0	254.2	2	2					
64	C	62.0	64.0	67.2	374.4	384.0	393.6	224.6	230.4	236.2	103	93	2190	1560	3130	2190	89.70
	EL	68.4	70.4	73.9	405.6	416.0	426.4	249.6	256.0	262.4	2	2					
	E	74.8	76.8	80.6	421.2	432.0	453.6	249.6	256.0	262.4	2	2					
66	C	64.0	66.0	69.3	386.1	396.0	405.9	231.7	237.6	243.5	99	89	2310	1660	3300	2310	95.40
	EL	70.6	72.6	76.2	418.3	429.0	439.7	257.4	264.0	270.6	2	2					
	E	77.2	79.2	83.2	434.4	445.5	467.8	257.4	264.0	270.6	2	2					
68	C	66.0	68.0	71.4	397.8	408.0	418.2	238.7	244.8	250.9	97	87	2450	1750	3500	2450	101.30
	EL	72.8	74.8	78.5	431.0	442.0	453.1	265.2	272.0	278.8	2	2					
	E	79.6	81.6	85.7	447.5	459.0	482.0	265.2	272.0	278.8	2	2					
70	C	68.0	70.0	73.5	409.5	420.0	430.5	245.7	252.0	258.3	93	85	2580	1840	3690	2580	107.30
	EL	75.0	77.0	80.9	443.6	455.0	466.4	273.0	280.0	287.0	2	2					
	E	82.0	84.0	88.2	460.7	472.5	496.1	273.0	280.0	287.0	2	2					
73	C	71.0	73.0	76.7	427.1	438.0	449.0	256.2	262.8	269.4	89	81	2790	1990	4300	2790	116.70
	EL	78.3	80.3	84.3	462.6	474.5	486.4	284.7	292.0	299.3	2	2					
	E	84.6	87.6	92.0	480.4	492.8	517.4	284.7	292.0	299.3	2	2					
76	C	74.0	76.0	79.8	444.6	456.0	467.4	266.8	273.6	280.4	85	77	3010	2150	4300	3010	126.50
	EL	81.6	83.6	87.8	481.7	494.0	506.4	296.4	304.0	311.6	2	2					
	E	88.2	91.2	95.8	500.2	513.0	538.7	296.4	304.0	311.6	2	2					
(Nominal diameter)	(Kind of Link)	Min	Sta	Max	Min	Sta	Max	Min	Sta	Max	(Number of links) (Reference value)		Breaking test	Proof test	Breaking test	Proof test	
													KN		KN		